

Manufacturer name:	Invacare																											
About the Recall: <i>Clear overview of recall and products affected</i>	Urgent Product Recall impacting our Invacare® Homecare and G-Series bed components, <i>within a specific serial number range produced between August 21, 2023, and November 2, 2023</i> , that have recently been identified with a potential weld defect. The problem was first discovered as a series of complaints received from customers reporting broken welds on bed components. Invacare investigated these complaints and determined they were related to the welding process.																											
Please list the specific products(s) numbers/models that are affected:	<table border="1"> <thead> <tr> <th data-bbox="475 611 634 699">Component Model Number</th> <th data-bbox="634 611 1073 699">Description</th> <th data-bbox="1073 611 1398 699">Component of Bed Model(s)</th> </tr> </thead> <tbody> <tr> <td data-bbox="475 699 634 730">G50</td> <td data-bbox="634 699 1073 730">HEAD SECTION FULL ELECTRIC G-SERIES BED</td> <td data-bbox="1073 699 1398 730">G5510</td> </tr> <tr> <td data-bbox="475 730 634 762">G53</td> <td data-bbox="634 730 1073 762">BED ENDS G-SERIES BED</td> <td data-bbox="1073 730 1398 762">G5510</td> </tr> <tr> <td data-bbox="475 762 634 793">G54</td> <td data-bbox="634 762 1073 793">FOOT SECTION FULL ELECTRIC G-SERIES BED</td> <td data-bbox="1073 762 1398 793">G5510</td> </tr> <tr> <td data-bbox="475 793 634 825">BAR5490IVC</td> <td data-bbox="634 793 1073 825">BARIATRIC BED FOOT</td> <td data-bbox="1073 793 1398 825">BAR600IVC</td> </tr> <tr> <td data-bbox="475 825 634 856">BAR5000IVC</td> <td data-bbox="634 825 1073 856">BARIATRIC BED HEAD</td> <td data-bbox="1073 825 1398 856">BAR600IVC</td> </tr> <tr> <td data-bbox="475 856 634 888">5000IVC</td> <td data-bbox="634 856 1073 888">HEAD SPRING SCTN-ALL MDLS</td> <td data-bbox="1073 856 1398 888">5410IVC or 5410LOW or 5310IVC</td> </tr> <tr> <td data-bbox="475 888 634 919">5490IVC</td> <td data-bbox="634 888 1073 919">FULL ELECTRIC FOOT SPRING</td> <td data-bbox="1073 888 1398 919">5410IVC or 5410LOW</td> </tr> <tr> <td data-bbox="475 919 634 951">5490LOW</td> <td data-bbox="634 919 1073 951">FOOTSPRING FOR 5410LOW BED</td> <td data-bbox="1073 919 1398 951">5410LOW</td> </tr> </tbody> </table>	Component Model Number	Description	Component of Bed Model(s)	G50	HEAD SECTION FULL ELECTRIC G-SERIES BED	G5510	G53	BED ENDS G-SERIES BED	G5510	G54	FOOT SECTION FULL ELECTRIC G-SERIES BED	G5510	BAR5490IVC	BARIATRIC BED FOOT	BAR600IVC	BAR5000IVC	BARIATRIC BED HEAD	BAR600IVC	5000IVC	HEAD SPRING SCTN-ALL MDLS	5410IVC or 5410LOW or 5310IVC	5490IVC	FULL ELECTRIC FOOT SPRING	5410IVC or 5410LOW	5490LOW	FOOTSPRING FOR 5410LOW BED	5410LOW
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URL Link(s) to Manufacturer Notice/Web Site:	Contact Us Invacare																											
Actions to be taken by customer/Patient : <i>Please include phone numbers and emails when applicable</i>	As a precaution, we advise discontinuing use of the affected product, if feasible. Invacare: Dedicated Customer Support Team at 1-877-413-6008, 8:30 AM - 5PM EST																											